



HYDRATION STATION

ERROR CODES - OPERATORS





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ERROR CODE MEANING

FAULT	CODE ERROR	CORRECTIVE ACTION
#15	WASTE BUCKET FAULTY	<ul style="list-style-type: none">• Check the waste bucket is not full - Empty if full of water• Ensure waste bucket brass weight is in the waste bucket• Ensure the waste bucket is in correct position• Ensure that the waste bucket white silicon hose is not trapped or twisted• Check the waste bucket for damage
#17	TRIAC OPEN CIRCUIT	<ul style="list-style-type: none">• Check the fault log for a fault prior to this error which may have caused the fault
#20	WATER FAIL SAFE	<ul style="list-style-type: none">• Check the machine for internal leaks• Fault code will be rectified by interrupting power
#40	INTERNAL TIMER	<ul style="list-style-type: none">• Check fault log and report error• Cycle power to restart machine• No further action required unless fault re-occurs multiple times