



Sigma

12 MONTH CHECK UP!
HPB / LPB

12 month Check up!

Key areas to look at:

BOILER	<ul style="list-style-type: none"> • Remove and clean boiler probes • De-scale boiler (if required) • Replace boiler valves
WATER FILTER	<ul style="list-style-type: none"> • Replace water filter • Calibrate water dispense flow rate - 0.6 Fl.oz/sec
WHIPPER DECK	<ul style="list-style-type: none"> • Clean extraction system • Check all whipper motors are functioning correctly • Replace whipper bases/seals/o-rings
BREWER	<ul style="list-style-type: none"> • Remove and clean Brewer • For HPB: • Fit HPB service kit • Replace Grinder blades at 30000 vend intervals • Check grind rate calibration and actual dispense weights are correct • Perform brewer cleaning cycle using cleaning tablet • For LPB: • Clean LPB filter platform and replace filter belt • Replace Coffee Brewer service Kit
WATER TEMP	<ul style="list-style-type: none"> • Perform machine flush - check for leaks • Check water temperature

TEST & CLEAN!

12 month Check up!

Key areas to look at:

MOVING DISPENSE HEAD

- Check moving dispense head is positioned correctly
- Nozzles align correctly with cup dispense area

CUP SENSOR

- Clean cup sensor
- Test operation of cup sensor - use your own cup
- Check cup drop operation and cup settings - placement time = 2secs, carousel timeout = 30 secs

TEST DRINKS

- Test a minimum of one drink of each type with machine door closed (with coins if coin mech fitted)
- Check drink quality by tasting

CLEAN!

Safety Checks:

- **PAT test machine** - Insulation & Earth Bond only
- **Check Mains Lead** - for damage/do not connect to extension lead
- **Check Fuses** - correct value and type
- **Check Looms** - connections are free from damage and fully secured

Tools Required



PAT Tester
Digital Thermometer
Portable Hoover
Gram Scales
M4 (7mm) socket
Cross Head Screwdriver



Estimated Labour Time - 1.75hrs

PARTS LIST

Sigma

westomatic

TOUCH
CAFÉ
SIMPLICITY



**37mm
Brewer
Service Kit**

PN: 2099508



**44mm
Brewer
Service Kit**

PN:2099509



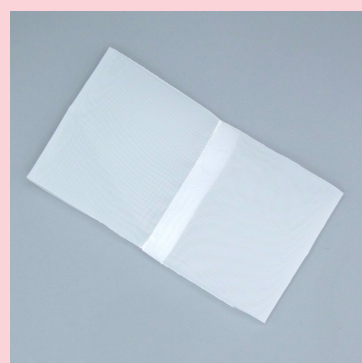
**Coffee
Brewer
Service Kit
LPB**

PN: 2099507



**Brewer
Cleaning
Tablets**

PN: 1015015



Filter Belt

PN: 1039005



**Boiler
Dispense
Valve
x7**

PN: 1053003



**Whipper
Base Long
Lever
x4**

PN: 1054041



**Grinder
Blades**

PN: 151069