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COMPACT

ERROR MESSAGES - FRESH MILK

FRESH MILK

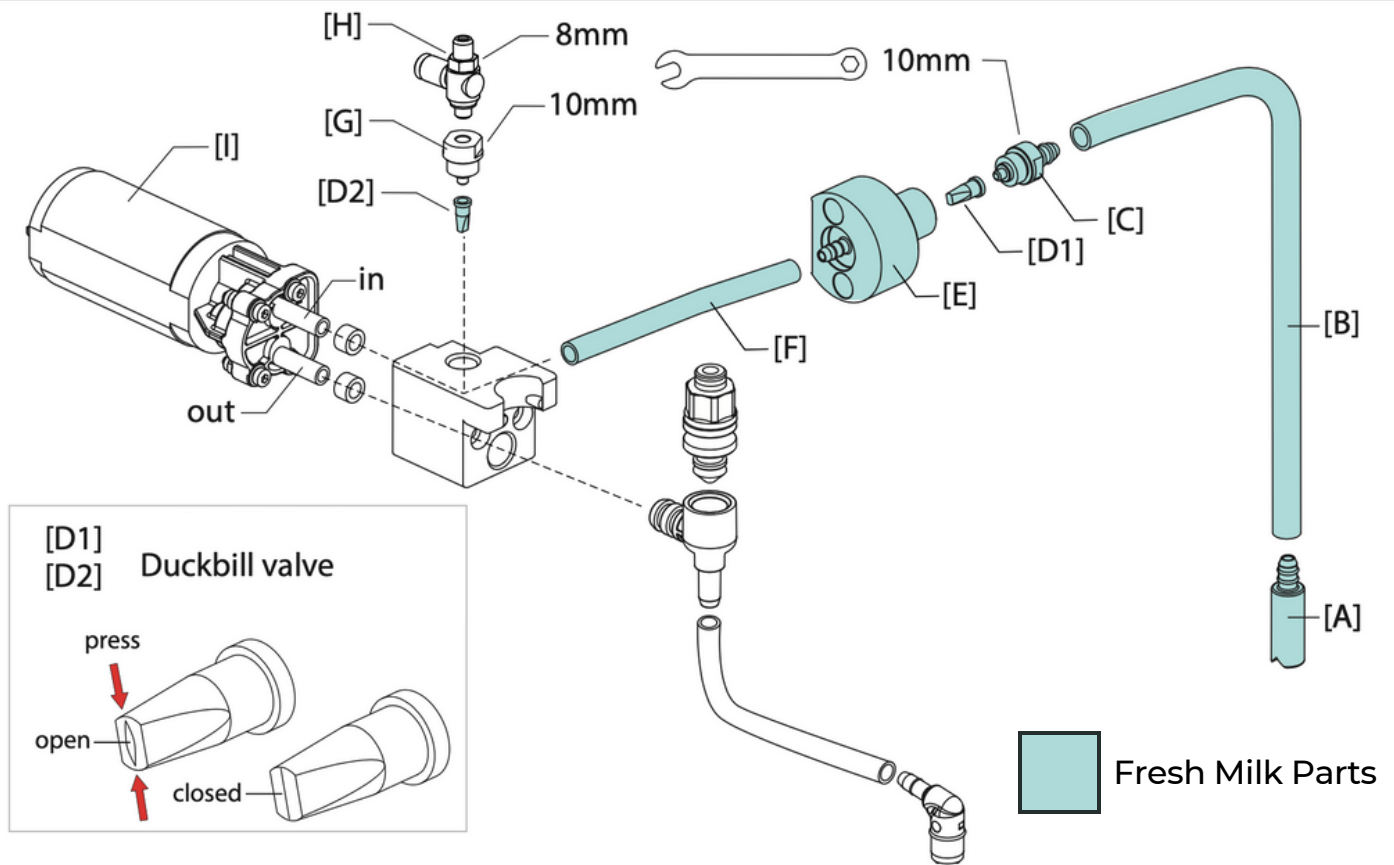


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PROBLEM

POSSIBLE
CAUSE

ACTION

**STEAM
LEAVES
FROM THE
MILK
OUTLET**

**MILK INLET TUBE
BETWEEN
MACHINE AND
REFRIGERATOR
DAMAGED OR
KINKED**

Check the milk inlet tube for damage/cracks. If there are kinks, shorten - if there is damage, replace.



**NO MILK
DISPENSING**

**COLD MILK
SUPPLY
OBSTRUCTED**

Check for obstructions in the **fresh milk parts** - clean or replace where necessary.

Use brushes from Service Kit PN:1057265

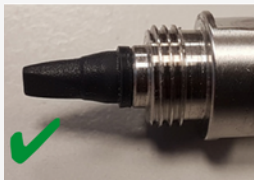







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PROBLEM	POSSIBLE CAUSE	ACTION
STEAM LEAVES FROM THE MILK OUTLET	<p>DUCKBILL VALVE IS:</p> <ul style="list-style-type: none"> • MISSING • DEFECTIVE • DIRTY 	<p>Check Duckbill (D1) for:</p> <p>Correct assembly Correct function Contamination/Dirt</p> <p>Clean or replace where necessary.</p> <p>PN:1057244</p>   
	<p>MILK SYSTEM NEEDS CLEANING</p>	<p>Run the milk cleaning programme on the machine.</p> <p>Milk line cleaner: PN:1053009</p> 
	<p>MILK SYSTEM NOT CLEANED WITH MILK LINE CLEANER</p> <p>THE MILK PUMP IS CLOGGED UP WITH MILK RESIDUES</p>	<p>Check the milk pump: Clean or replace if necessary.</p> <p>To check the milk pump - dispense a drink - fresh milk must be transported to the outlet.</p> <p>Motor Current (empty) max. 150mA is OK Motor Current (milk) max. 265mA is OK</p> <p>Milk line cleaner: PN:1053009</p>  

STEAM LEAVES FROM THE MILK OUTLET

NO MILK DISPENSING

(CONT)

DUCKBILL VALVE IS:

- MISSING
- DEFECTIVE
- DIRTY

Check Duckbill (D1) for:

Correct assembly
Correct function
Contamination/Dirt

Clean or replace where necessary.

PN:1057244



MILK SYSTEM NEEDS CLEANING

Run the milk cleaning programme on the machine.

Milk line cleaner:
PN:1053009



MILK SYSTEM NOT CLEANED WITH MILK LINE CLEANER

THE MILK PUMP IS CLOGGED UP WITH MILK RESIDUES

Check the milk pump:
Clean or replace if necessary.

To check the milk pump - dispense a drink - fresh milk must be transported to the outlet.

Motor Current (empty)
max. 150mA is OK
Motor Current (milk)
max. 265mA is OK

Milk line cleaner:
PN:1053009

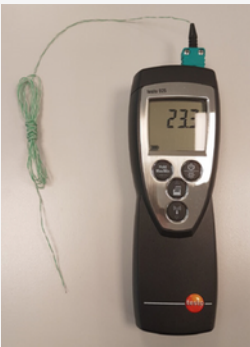

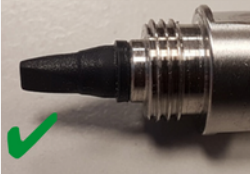




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PROBLEM	POSSIBLE CAUSE	ACTION
MILK SPOUTS FROM DISPENSING OUTLET	MILK PUMP SPEED TOO LOW. THE MILK IS TOO HOT	<p>Check the milk temperature. Calibrate the milk temperature</p> 
	FALSE AIR ENTERS THE SYSTEM	<p>Check the milk inlet tube for cracks. Shorten or replace if necessary.</p> 
	THE MILK TUBE (B) RUNS EMPTY - NO MILK IS DISPENSED	<p>Check Duckbill (D1) for:</p> <ul style="list-style-type: none"> Correct assembly Correct function Contamination/Dirt <p>Clean or replace where necessary.</p> <p>PN:1057244</p>    
	THE DUCKBILL VALVE DOES NOT CLOSE ANYMORE	
	DUCKBILL VALVE IS: <ul style="list-style-type: none"> MISSING DEFECTIVE DIRTY 	

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PROBLEM	POSSIBLE CAUSE	ACTION
MILK SPOUTS FROM DISPENSING OUTLET (CONT)	AIR VALVE (G) ADJUSTMENT / FIXATION NEEDS ATTENTION	<p>Check if the air valve (G) needs re-adjustments.</p> <p>Check if the air valve (G) and stainless steel coupling are properly tightened.</p> 
POOR OR NO MILK FOAM QUALITY FROM THE DISPENSING OUTLET	NO AIR INTAKE	<p>Check if the air valve (G) needs re-adjustment</p> 
	NO AIR INTAKE	<p>Check Duckbill (D2) for:</p> <ul style="list-style-type: none"> Correct assembly Correct function Contamination/Dirt <p>Clean or replace where necessary.</p> <p>PN:1057244</p> 

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PROBLEM

POSSIBLE
CAUSE

ACTION

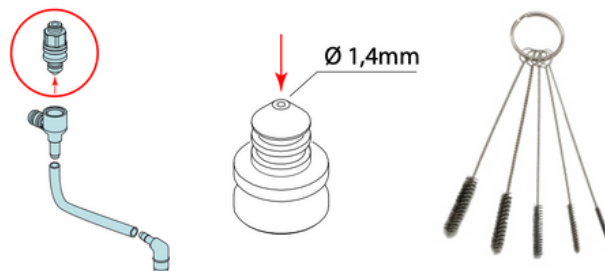
**MILK TEMP
TOO LOW**

**REDUCING
THE MILK
PUMP SPEED
DOES NOT
HAVE AN
EFFECT**

**INSUFFICIENT
STEAM SUPPLY TO
THE MILK VENTURI**

Check the steam boiler temperature setting. Factory setting = 127°C (approx 1.46Bar)

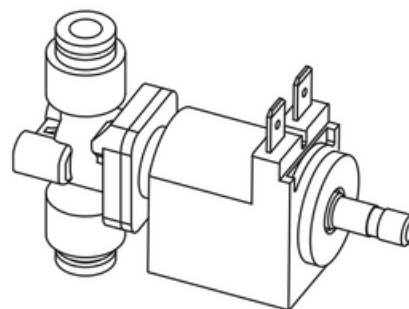
Clean the steam Venturi injector. The injector opening 1.4mm can be partially or totally blocked by milk remains. Use the small cleaning brush from the Service Kit PN:1057265



The Steam Valve does not open easily. Clean or replace if necessary. The valve may be opened to identify the issue.

IMPORTANT - THE BOILER NEEDS TO BE DE-PRESSURISED BEFORE THE STEAM VALVE IS REMOVED.

3-way
24Vdc
0-3 bar
DN 2,5



The Steam Boiler is scaled up - a new steam boiler is required.



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PROBLEM

POSSIBLE
CAUSE

ACTION

REFRIGERATOR



**THE MILK
FRIDGE WILL
NOT START**

POWER SUPPLY

Make sure the power plug is correctly plugged into power socket.

Make sure the main power switch is on - "I - Position"



Make sure the power socket is working.

Make sure the power cord is not damaged and/or broken..

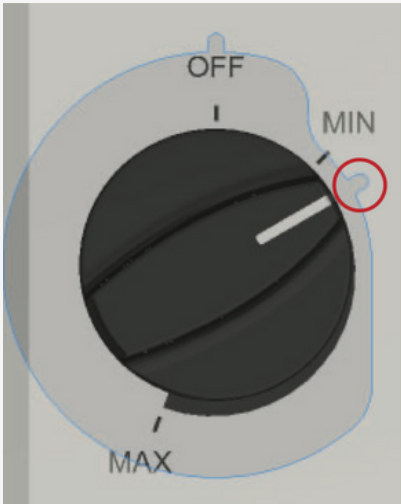
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PROBLEM	POSSIBLE CAUSE	ACTION
THE MILK FRIDGE WILL NOT START	THERMOSTAT	<p>Make sure the thermostat is not OFF. The thermostat can only be reached by removing the top cover of the refrigerator.</p>  <p>The notch (in the red circle) shows the position at which the thermostat is set to approx. 5°C.</p>
	POSITION	<p>Make sure the refrigerator has been properly levelled.</p>
THE MILK FRIDGE IS NOISY	POSITION	<p>Make sure the refrigerator is not in contact with furniture or other items that increase its vibrations.</p>
	REFRIGERANT PIPES	<p>Make sure the internal pipes and/or components of the refrigerant circuit are not touching each other.</p>

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PROBLEM	POSSIBLE CAUSE	ACTION
THE COOLING POWER OF THE MILK FRIDGE IS NOT SUFFICIENT	DOOR CLOSURE	Make sure the door is correctly closed and also the gasket is not damaged at all.
	POSITION	Make sure the refrigerator is not too close to a heating source.
	CONDENSER	Make sure the refrigerator is positioned so the condensation air can be discharged correctly (from the rear panel).
		Make sure the condenser fan is rotating correctly.
	DEFROSTING	Check the condenser for dust and clean if necessary.
		Make sure the insides of the refrigerator are not excessively covered in ice. Defrost if necessary.